

Date: Tuesday, 7/4/2006 3:17:46 PM
User: Kim Johnston

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUBBLE WINDOW KIT. LH
Job Number	: 27721		
Estimate Number	: 12238		
P.O. Number	: N/A	Part Number	: D044713013
This Issue	: 7/4/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 27721	Material	: N/A
		Due Date	: 7/5/2006
Written By	: <u>06.07.04</u>	Qty:	10 Um: Each
Checked & Approved By	: <u>06.07.04</u>		
Comment	: Est Rev:A 05.03.22 New issue KJ/JLM		
	: Est Rev:A 06-07-03 As per DSI 9329 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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(7)

KS 06-07-05

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D044-713-013 & DSI 9329 CHG002

Per attached 11

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2126	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2126-0903 Seal

B2452

4.0	D32691	Bubble Window, LH R44
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bubble Window, LH R44

Pick: Packing Kit

Qty Part Number Description

1 D3269-1 Bubble Window, LH

Batch

B27745

5.0	D33121	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Placard

Pick: Packing Kit

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW KIT. LH

Job Number: 27721

Part Number: D044713013

Job Number:



Seq. #:

Machine Or Operation:

Description :

Qty Part Number Description Batch

1 D3312-1 Placard

B2753 x 6 B28101 1X 06/08/08

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-713-013

Location:

PPP Rev: B

R.O. 06/05/22 6V

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.08.24

Job Completion



U 06.08.23

DT 8720 TEMPLATE LEV A

Charbonneau
made the
changes.

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06.08.24	5	Add to Pick DT8720 trim template Perm. Change	[Signature]	06.08.24			[Signature] 06.08.24

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/08/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____